SECURITY INFORMATION

CENTRAL INTELLIGENCE AGENCY

REPORT [   ]   50X1-HUM

INFORMATION REPORT

CD NO

COUNTRY	USSR (Chkalov Oblast)
SUBJECT	Tool Factory in Chkalov

DATE DISTR.   17 March 1952

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1. Location:

On the western outskirts of Chkalov (55°08'N/51°46'E), Chkalov Ob-
last, 600 meters east of the Sakmara River and 3 km north of the
Ural River, east of a cemetery.

2. Plant installations:

A magazine was constructed in addition to the few existing workshops.
It was completed and in use in March 1949. Thirty machine tools
arrived from Germany in May 1949. They increased and renewed the
machinery and replaced 10 to 15 old machines. The old machines were
shipped away from the plant. For location and plant layout see Annex.

3. Work force:

Since May 1949 three shifts of 250 Soviets, 50 percent women, plus
80 PWs, with 50 PWs assigned to construction work.

4. Production:

Milling and boring heads. (Boring heads varying from 1mm to 80 mm
in diameter and from 4 to 40 cm in length; milling heads varying
from 1 to 6 cm in diameter.) Daily output in June 1949: 2,000 to
2,500 milling heads, 3,500 to 4,000 boring heads.

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2 Annex: Tool factory in Chkalov.

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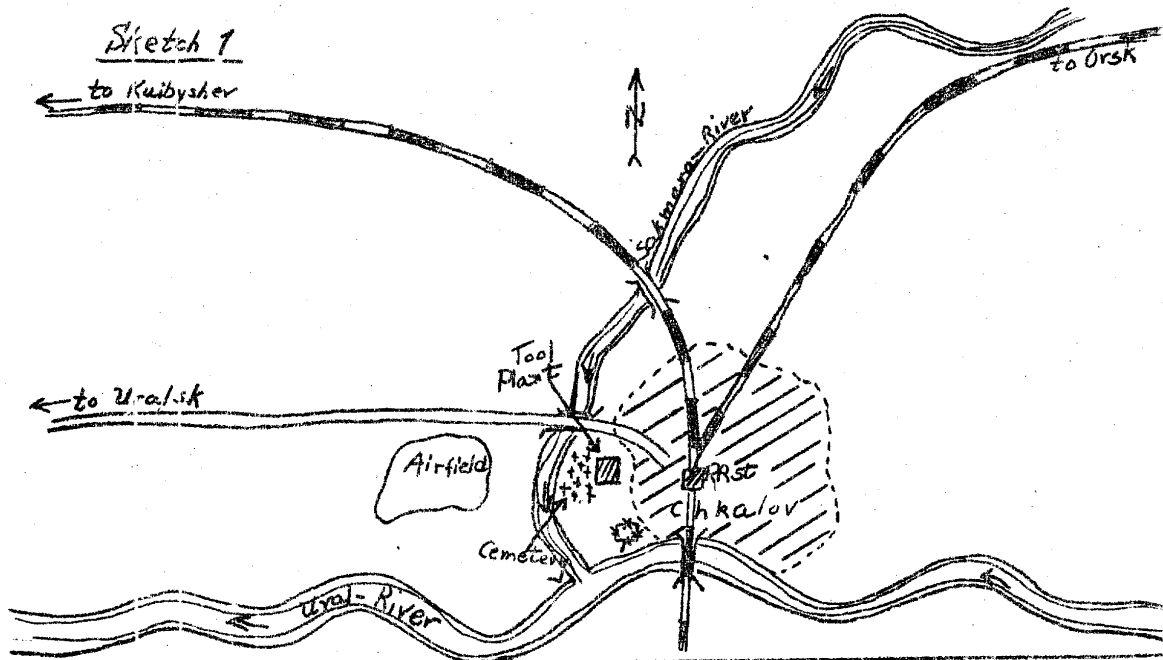| STATE	#	NAVY	X	NSRB	X		DISTRIBUTION									
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Attachment

Tool Factory in Chkalov

Sketch 1

Sketch 2.

CHKALOV

Legend:
Dimensions of the plant area 400x250 m
1 Warehouse, 40x15x6 m
2 Workshop, 100x60x15 m
3 Lathe shop, 80x30x8 m
4 New magazine, 40x15x15 m
5 Canteen
6 Wooden magazine, 15x8x5 m
7 Workshop, 20x10x6 m